Noble Metal Added Tin Oxide VOC Sensors as Nonanal Detection for Exhaled Breath Air Monitoring

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Abstract:
We have investigated the VOCs-sensing properties of Pt, Pd, Au-loaded SnO₂ thick film for exhaled breath air. It has been reported that breaths of lung cancer patients include long methylene chain-aldehydes, such as nonanal. The Pt, Pd, Au-loading for SnO₂ type gas sensors is advantage for detect to low concentration VOCs. The Pt,Pd,Au/SnO₂ element shows higher response to nonanal than a non-loaded SnO₂ element. The combustion of nonanal molecules on the surface of SnO₂ grains is assisted by added noble metals. A nonanal-sensing property of the Pt,Pd,Au/SnO₂ depend on an annealing temperature. We installed the sensor element to a prototype of breath monitor with gas-chromatograph system, and analyzed mixed gas including three long methylene chain-aldehyde gases.

Key words: lung cancer, aldehydes, nonanal, SnO₂, multi-noble metals addition

Introduction
Human exhaled breath air includes many kinds of volatile organic compounds (VOCs), which depend on such as metabolism, mouth odor, and diseases. Parts of VOCs in exhaled breath air have been regarded as biomarkers of diseases. Many researchers have investigated the biomarkers of lung cancer [1-3], and developed analytical system for exhaled breath air [2,4]. Recently, Fuchs et al. have reported concentrations of aldehyde gases in exhaled breath airs from healthy people, smokers, and lung cancer patients. Breaths of lung cancer patients include aldehydes whose consist of aldehyde group with saturated methylene chain, such as pentanal, hexanal, octanal, and nonanal [3]. Concentration of nonanal is specifically higher than that of other aldehyde gases. Although the concentrations of these aldehyde gases are ppb level [3]. A gas chromatograph-mass spectrometer (GC/MS) with a gas condense equipment can detect low concentrate VOCs. However, the GC/MS system is so expensive that inexpensive detectors, such as portable VOC detectors, are desirable for a periodic medical inspection and a health screening.

SnO₂ is one of the best materials for VOC sensors because of its high sensitivity. In cases of sub-ppm level, the SnO₂-based gas sensors showed lower response to aliphatic hydrocarbons, halogenated hydrocarbons, and aromatic hydrocarbons than to other VOCs, such as alcohol and esters [5]. It has been reported that the addition of Pt, Pd, and Au to SnO₂ thick films improve the sensitivity to aliphatic, halogenated, and aromatic hydrocarbons, respectively [6]. Therefore, it is expected that the Pt, Pd, and Au loaded SnO₂ has advantage for the detection of the gas of long methylene chain-aldehyde group.

In this study, we have optimized film thickness and annealing temperature of the Pt, Pd, and Au loaded SnO₂-based sensors as nonanal sensors, and install the sensors in a prototype of breath monitor with gas-chromatograph system.

Experimental
(1) Sensing property
Figure 1 shows a scheme of preparation for elements. Pt, Pd, and Au colloid suspensions (particle size: 2–4 nm) were added to the SnO₂ powder (particle size: 100 nm). The contents of Pt, Pd, and Au were controlled 1 wt% relative to that of the SnO₂. The mixture was stirred and dried, subsequently burned at 400 °C for 2 h. The resulting powder was added into an organic dispersant (vehicle) to obtain a paste. The ratio powder/vehicle of the paste...
was changed from 1/8 to 1/128 to control the film thickness. The pastes were subsequently dropped on 5 x 9.5 mm² Si substrates with comb-type Pt electrodes (10 μm gap), which was patterned on front side. On the backside of the substrate, the Pt heater was patterned. The substrates were annealed at 425 °C for 2 h. We obtained Pt,Pd,Au/SnO₂ sensor elements, as shown in Fig. 2.

Surface and cross sections of the Pt,Pd,Au/SnO₂ thick films were observed by a JEOL JSM-6335FM field-emission scanning electron microscopy (FE-SEM). Thicknesses of the Pt,Pd,Au/SnO₂ thick films were estimated from cross sections of FE-SEM images.

The gas sensing properties of the elements were measured using a flow-type gas sensing measurement apparatus. The elements were heated at 250 and 300 °C by their Pt heaters. Nonanal gas was generated from liquid nonanal by a Gastec PD-1B permeator. The concentration of nonanal was controlled to 9.5, 1.0, 0.18, and 0.055 ppm. The total flow rate was kept at 200 mL/min. The sensor response (S) is defined as equation (1),

$$ S = \frac{R_a}{R_g} $$

where $R_a$ and $R_g$ are the electrical resistance in pure air and nonanal gas, respectively. After the nonanal-sensing property measurement, the elements were annealed at 500°C for 2 h. The 500°C–annealed–elements were measured the nonanal-sensing property again.

For a prototype system, we remodeled the sensor element to 4 x 4 mm². The sensor element was hung on a metal stem by gold wires, as shown in Fig. 3. The Pt,Pd,Au/SnO₂ thick film and Pt heater were applied voltage via pins of the stem and the gold wires. The stem was installed in the prototype system.

Fig. 4 shows flow paths of the prototype system. The prototype system has an adsorption agent for condensation of VOCs and a gas chromatography (GC) column for separation of many kinds of VOCs. First, sample gas including VOCs in a gas bag is aspirated, and condensed to the adsorption agent. Subsequently, the adsorption agent is heated and pure air as a carrier gas is flowed to the adsorption agent. Re-gasification VOCs are separated each kind of VOC and detected by the sensor element at each retention time. In this study, we prepared a mixed gas included 500 ppb of heptanal, 500 ppb of octanal, and 500 ppb of nonanal for the evaluation of VOCs-separation.
Results and Discussion
(1) Sensing property

Fig. 5 shows SEM images of the Pt,Pd,Au/SnO₂ thick film on surface and edge sections. The ratio powder/vehicle of the element in Fig. 5 is 1/16. The SEM images show non-aggregation of the Pt,Pd,Au/SnO₂ grains and the Pt,Pd,Au/SnO₂ thick film has a lot of pores and uniformity thickness. We confirmed that the thickness of the Pt,Pd,Au/SnO₂ thick films can be controlled by the powder/vehicle ratios reproducibility.

Fig. 6 shows the dynamic resistance responses of the Pt,Pd,Au/SnO₂ element. The Pt,Pd,Au/SnO₂ element was annealed at 500 °C for 2 h. The resistances of the Pt,Pd,Au/SnO₂ element decreased and reached to saturation values during flowing of nonanal gases for less than 1 min. It is found that Pt,Pd,Au/SnO₂ element exhibited distinct responses to dozen ppb of nonanal. Moreover, the Pt,Pd,Au/SnO₂ element after annealed at 500 °C shows stronger response to nonanal than the element before annealed at 500 °C.

Fig. 7 shows the sensor responses of the Pt,Pd,Au/SnO₂ element and a non-added SnO₂ element to nonanal gases. The non-added SnO₂ as well as the Pt,Pd,Au/SnO₂ elements, after annealed at 500 °C, shows higher response to nonanal than the Pt,Pd,Au/SnO₂ before annealed at 500 °C. The results can be explained that the annealing temperature is the most important factor for detection to nonanal on the SnO₂ system.

Fig. 7. Sensor response values to nonanal gas: (a) Pt,Pd,Au/SnO₂ (Thickness: 2.8 μm) before annealing at 500 °C, (b) Pt,Pd,Au/SnO₂ (Thickness: 2.8 μm) after annealing at 500 °C, and (c) SnO₂ (Thickness: 1.9 μm) thick films after annealed at 500 °C. Sensor temperatures are 250 °C.

It can be explained that the decrease of electron depleted layer extremely affected the resistance change of the Pt,Pd,Au/SnO₂.
because the neck growth of the SnO\textsubscript{2} grains seems to be promoted by annealing at 500 °C. Moreover, the Pt,Pd,Au/SnO\textsubscript{2} element shows higher response to nonanal than the SnO\textsubscript{2} element. The results suggest that the combustion of nonanal molecules on the surface of SnO\textsubscript{2} grains is assisted by the added noble metals.

**2) Prototype system**

Fig. 8 shows sensor response from the Pt,Pd,Au/SnO\textsubscript{2} element in the prototype system. The prototype system can separate each VOC, which has closely resemble molecular structure: CH\textsubscript{3}(CH\textsubscript{2})\textsubscript{n-2}CHO, n=7 (heptanal), 8 (octanal), and 9 (nonanal).

![Sensor response from the Pt,Pd,Au/SnO\textsubscript{2} element in the prototype system.](image)

Fig. 8. Sensor response from the Pt,Pd,Au/SnO\textsubscript{2} element in the prototype system.

**Conclusion**

The Pt,Pd,Au/SnO\textsubscript{2} elements were prepared to drop pastes, consisting of Pt,Pd,Au/SnO\textsubscript{2} powder and an organic dispersant, on the substrate. We observed the Pt,Pd,Au/SnO\textsubscript{2} thick film has a lot of pores and uniformity thickness, and Pt,Pd,Au/SnO\textsubscript{2} grains do not aggregate in the Pt,Pd,Au/SnO\textsubscript{2} thick films. The Pt,Pd,Au/SnO\textsubscript{2} element shows higher response to nonanal than a non-loaded SnO\textsubscript{2} element. A nonanal sensing property of the Pt,Pd,Au/SnO\textsubscript{2} depend on an annealing temperature. The Pt,Pd,Au/SnO\textsubscript{2} elements after annealed at 500 °C shows higher response to nonanal than the Pt,Pd,Au/SnO\textsubscript{2} before annealed at 500 °C. It is plausibly explained that the combustion of nonanal molecules on the surface of SnO\textsubscript{2} grains is assisted by added noble metals, and the decrease of electron depleted layer extremely affected the resistance-decreased of the Pt,Pd,Au/SnO\textsubscript{2} because the SnO\textsubscript{2} grains are more combined by annealing at 500 °C. The prototype system with the Pt,Pd,Au/SnO\textsubscript{2} element can detect three kinds of aldehydes separately.

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**References**


