

Compact Multi Reflection Cells for Optical Gas Sensor Applications

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Measuring low gas concentrations with absorption spectroscopy requires long optical paths in order to obtain sufficient detection limits. For low quantities of gas or a high temporal resolution the volume of the measurement cell should be as small as possible. This is the only way to guarantee an efficient, rapid gas exchange. A gas cell setup with a mirror configuration for multiple reflection allows keeping the dimensions of the cell low and, at the same time, ensures a long optical path.

Fraunhofer IPM develops compact and robust multi reflection gas measurement cells with optical path lengths between 1.6 -15 m for scientific and industrial applications. There are two cell types with different mirror configurations. First the Herriott cell [1] consist of two opposed spherical mirrors, the White cell [2] of three. (Fig.1, 2)

In the framework of the BMBF project NOSE a Herriott gas cell for an optical, compact, cost effective and sensitive O₂ and CO gas sensor is realized (Fig. 3). This cell has a volume of 40 ml and 5m optical pathway and is used for oxygen measurements. The absorption of the oxygen line at 763.84 nm is measured by tuneable diode laser spectroscopy (TDLS). A Vertical Cavity Surface Emitting Laser (VCSEL) scans the narrow wavelength range around the P₉P₉ line of the P-branch of the oxygen A-band transition. With this setup a noise equivalent concentration (NEC) of 6 ppm in 1s acquisition time is achieved. For another application a 15 m-Herriott cell (Fig. 4) was developed for the detection of oxygen traces in an oxygen free atmosphere. Again the TDLS with VCSEL is used. The sensitivity is increased up to 2 ppm NEC. The detection limit is determined by around 4 ppm oxygen.

Fraunhofer IPM develops filter photometers working in the mid-infrared to detect the gas in the fundamental vibration band. Theses bands show stronger line strength than the overtone vibrations in the near infrared. But in the mid infrared there are no cheap lasers available, so efficient IR-emitter are used. In this case it is more suitable to apply White cells as gas cells in a gas absorption measurement setup because the light sources is not point shaped like a laser. For instance a 1.6m White cell (Fig. 6) in combination with an IR emitter is applied on ethylene measurements in the wavelength range of 10.6 μm (Fig 5). The ethylene concentrations have to be measured and monitored during the food storage to control the fruit ripening. In the setup an IR-emitter, chopper, White cell and band pass filter in front of the pyrodetector are used. The measured NEC is better than 25 ppm.

[1] J. U. White, Long paths of large aperture, J. Opt. Soc. Am. 32, 285 (1942)

[2] D. R. Herriot and J. H. Schulte, Folded optical delay lines, Appl. Opt. 4, 883, (1965)

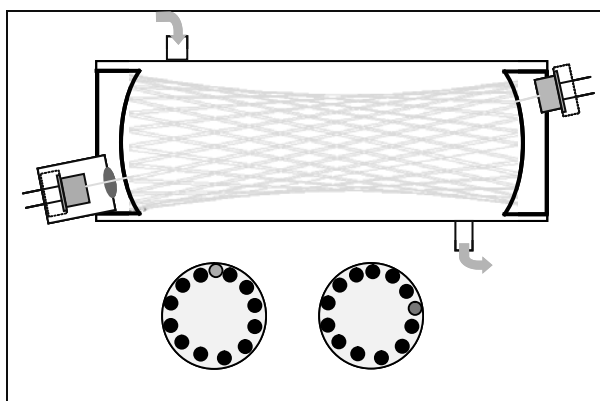


Fig.1 Herriott cell scheme with concentric spot pattern on both mirrors. Off axis in coupling from the left side, detection by photodiode on the right side.

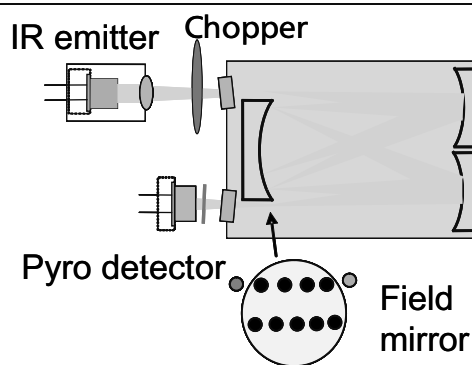


Fig.2 White cell scheme in the photometer setup for the ethylene detection. The spot pattern on the field mirror is linear.

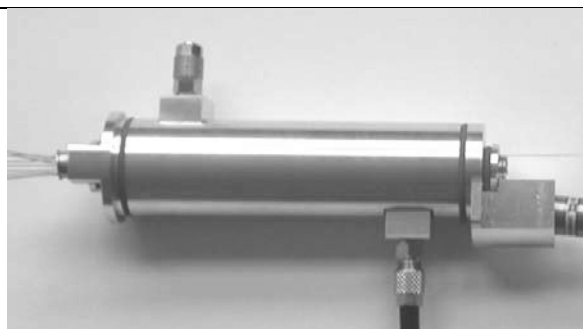


Fig. 3 Herriott cell with 5 m optical pathway and 40 ml probe volume.

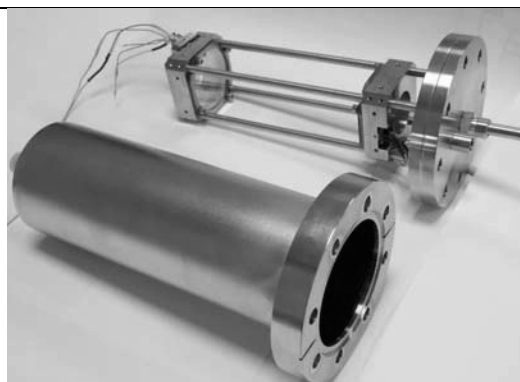


Fig. 5 Herriott cell with 15 m optical pathway and low leakage rate.

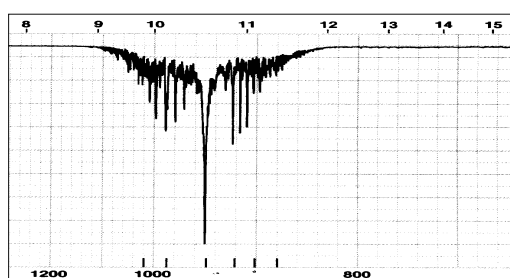


Fig. 5 Ethylene spectrum around 10.6 μm

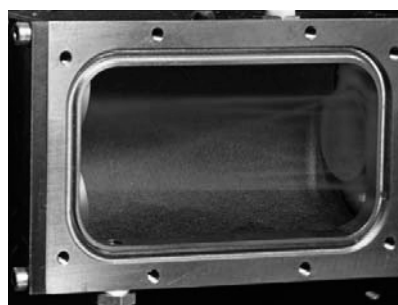


Fig. 6 White cell with 1.6 m and 11x6x4 cm for IR emitter applications