

Highly Selective and Sensitive Detection of Xylene using Cr₂O₃-ZnCr₂O₄ Nano-heterostructures

Jae-Hyeok Kim¹, Hyun-Mook Jeong¹, Chan Woong Na², Ji-Won Yoon¹, Jong-Heun Lee¹

¹ *Department of Materials Science and Engineering, Korea University, Seoul 02841, Republic of Korea*

² *Korea Institute of Industrial Technology, Busan 47642, Republic of Korea*

jongheun@korea.ac.kr

Abstract

The galvanic replacement reaction can be a promising synthetic method for preparing uniform and intimately mixed hetero-nanostructures. In this study, ZnO hollow spheres were synthesized by ultrasonic spray pyrolysis and subsequently converted into Cr₂O₃/ZnCr₂O₄ nanocomposite powders or phase-pure ZnCr₂O₄ powders via galvanic replacement reaction. Single-phase ZnO and Cr₂O₃ powders showed ethanol selectivity, whereas single-phase ZnCr₂O₄ showed no substantial response and selectivity to any specific gases. In contrast, the Cr₂O₃/ZnCr₂O₄ hetero-nanostructures showed significantly higher response to xylene than other interference gases. For example, the response to 5 ppm xylene is 69.2 at 275 °C which is 26.7 times higher than the response to 5 ppm ethanol. This result demonstrates that co-existence of Cr₂O₃ and ZnCr₂O₄ is needed for selective sensing of xylene. To investigate the effect of galvanic replacement reaction, coarse Cr₂O₃/ZnCr₂O₄ nanocomposite was prepared by solid state reaction. The sample showed relatively low response and selectivity to xylene. These results suggest that uniformly and intimately mixed Cr₂O₃ and ZnCr₂O₄ nano particles exhibit highly selective and sensitive sensing of xylene due to synergistic catalytic promotion and high chemiresistive variation of nanoparticles. The galvanic replacement reaction is a facile and effective synthetic route for preparing oxide hetero-nanostructures for high-performance gas sensor applications.

Key words: metal oxide gas sensor, ZnCr₂O₄, Cr₂O₃, Galvanic replacement, xylene