

# Differential Channel Optical Readout System for Color Changes of Gas Sensitive Colorimetric Dyes

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## Summary:

We present a simple sensor setup for detecting very small color changes of gasochromic materials. The sensor includes up to ten LEDs for capturing different spectral channels, ranging from ultraviolet to the near infrared. The System features a differential optical structure that intrinsically allows comparing the reflectance of the gas sensitive dye to that of a reference dye. This allows for detecting diminutive color changes of dyes at gas concentrations in the sub ppm range with a better signal-to-noise ratio and drift stability compared to single channel systems.

**Keywords:** optical readout, differential, dyes color, gas sensor, colorimetric

## Motivation

Current smoke detectors for residential use are predominantly based on the stray light principle. Detecting the light scattered by smoke particles, they feature two main disadvantages: The detection method can hardly differentiate between particles emitted from fires and harmless dust or fog particles. In addition, the detectors can only identify fires, which emit larger amounts of smoke particles. Especially for smoldering fires, this is not always the case.

In order to overcome these disadvantages, the combination with sensors for the detection of gases, emitted by fires, is advantageous [1]. The emission of carbon monoxide (CO) is a very specific indicator for burning processes and therefore, the detection of CO is ideally suited for this application. Measuring CO at an early fire stage requires a highly sensitive and selective detection method. The colorimetric gas sensing principle (also known as gasochromic principle) meets these requirements. It relies on a color changing chemical reaction of the target gas with a specifically tailored dye. In this work, we present a setup that is able to read out even very tiny color changes of gasochromic dyes in the presence carbon monoxide for fire detection purposes.

## Readout System for Gas Dependent Color Change

In the presented measurement system, the color detection is accomplished by illuminating the dye with ten different LEDs and measuring

the reflected light intensities in their respective spectral ranges.

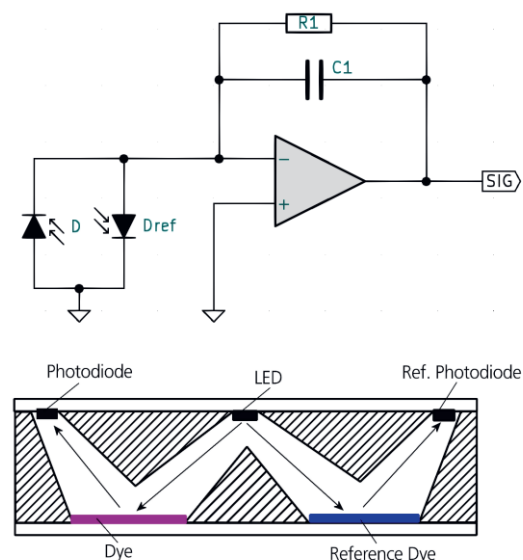


Fig. 1. Principle of the proposed optical differential circuit. The signal of the photodiode  $D$  and the reference photodiode  $D_{ref}$  are subtracted intrinsically. Together with a completely symmetric optical layout, the output signal only depends on the difference between dye and reference dye.

In a single channel measurement system, the light reaching the detector is partly also reflected by the chamber walls and carries no information of the dye color. This fraction of the light represents an unwanted offset and might even lead to sensor drift. While the offset typically 50-80% in such a single channel signal, the color

changes to be resolved can be as small as  $10^{-3}$  %. In order to decrease the offset fraction, we propose a differential detection principle consisting of two antiparallel photodiodes with a symmetrical arrangement (see Fig. 1). The antiparallel interconnection of the photodiodes enables an intrinsic differential measurement where the offset cancels out and only the reflection difference generates a signal. For an absolute reflection measurement, there are also two single channel photodiodes placed beside the differential detectors.

As shown in Fig. 1, the system comprises a W-shaped beam path. This ensures a defined symmetrical light distribution, blocking direct light from the LEDs to the detector

The ten LEDs with wavelengths ranging from 395 to 940 nm are operated successively. The photodiode current signals of the single channels are amplified with  $2.7 \cdot 10^6$  V/A, while the photodiode signal of the differential channel is amplified with  $2.7 \cdot 10^8$  V/A. An average LED current of 900  $\mu$ A is modulated sinusoidal at 5 kHz, while the detector signals are captured and filtered by a digital lock-in algorithm having 1s averaging time and running on an onboard PSoC6 microcontroller. Fig. 2 shows the assembled readout system

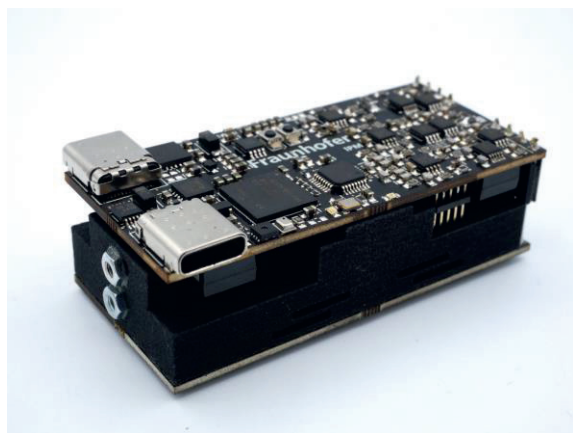


Fig. 2. Picture of the assembled system. The upper PCB contains the LEDs and the detectors on the bottom side, while the dyes are located on the lower PCB. In between, a 3D-printed chamber assembles the W-shaped light path.

### Measurement Setup for CO

In order to detect CO with the developed sensor system, it is equipped with a gasochromic dye based on a binuclear rhodium complex, which was synthesized as described in [2]. The complex reacts with CO, showing a color change from purple to yellow. It is adsorbed on nanostructured silica particles, which were glued to PET foil and applied to the sensor system with adhesive. As reference dye, uncoated silica particles were used. The measurements with

the developed setup were performed at the Fraunhofer IPM gas laboratory. The sensor system was placed in a gastight box with a volume of 500 cm<sup>3</sup>. A flow of synthetic air through the box with 50% r.h. at 2 l/min was established. By adding CO to the gas mixture, concentrations of 1, 10 and 100 ppm CO were realized.

### Comparison of the Differential and the single Channel

In Fig 3, the sensor signals of the differential channel and the single channel with the orange LED (630 nm) while applying different CO concentrations are depicted. In the differential channel, the color change initiated by 1 ppm of CO can be resolved easily while the single channel hardly resolves 10 ppm. This can be attributed to the higher analog amplification that is possible in the offset free differential channel.

The differential channel is also less prone to drift introduced by the chamber optical properties (swelling, temperature change, etc).

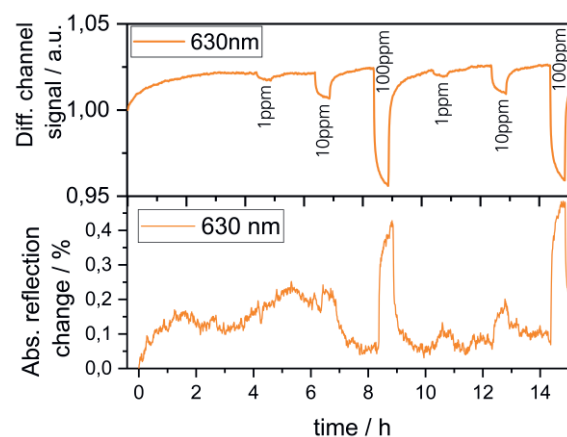


Fig. 3. Comparison of the Normalized signal of the differential detector (top) with the single channel delivering an absolute reflection change (bottom)

### Conclusion

Within the scope of this work, we developed a multispectral readout circuit, which enables the detection of diminutive color changes of gasochromic dyes. Our measurement results, with a rhodium complex based dye, show the possibility to detect 1 ppm CO while showing less drift compared to a single channel measurement

### References

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