# Cu<sub>2</sub>O/CuO thin film p-p nano-heterostructures for gas sensing

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#### Abstract:

Thin films of  $\text{Cu}_2\text{O}/\text{CuO}$  deposited by reactive magnetron sputtering followed by controlled annealing in air are proposed as new p – p type nano-heterostructures for gas sensing. Homogenous  $\text{Cu}_2\text{O}$  thin films are obtained up to 20%  $\text{O}_2$  in Ar+O<sub>2</sub> sputtering atmosphere. Annealing for 1h at 400°C results in bilayer structure of  $\text{Cu}_2\text{O}/\text{CuO}$  sensitive to 8 ppm NO<sub>2</sub> at 155°C.

**Key words:** gas sensors, nanomaterials, heterostructures, thin films, CuO, Cu<sub>2</sub>O

### Introduction

In comparison to single metal oxides, the nanoheterostructures appear as very attractive alternative solutions especially in photocatalysis [1] and gas sensing [2]. The most frequently studied combinations are n-n type (e.g. TiO<sub>2</sub>-SnO<sub>2</sub> [3]) and n-p type (e.g. ZnO-CuO [4]). While the application of n-type metal oxides is widespread in gas sensing, much smaller number of papers concentrates on those of p-type. However, thin/thick films and nanowires of p-type semiconducting CuO and Cu<sub>2</sub>O have been recently given a particular attention [5-7] due to their good electrical conductivity, direct band gap and availability.

From all different classes of nanoheterostructures, we concentrate on bi-layer and multilayer thin films with well-defined interfaces. To the best of our knowledge, this is the first report on NO<sub>2</sub> gas sensing by thin films of Cu<sub>2</sub>O/CuO prepared by magnetron sputtering followed by controlled annealing in air.

## **Experimental**

Thin films were deposited onto silicon, amorphous silica and alumina substrates by reactive magnetron sputtering from Cu (99,999%). The influence of oxygen content in  $Ar+O_2$  gas mixture (15-35%) on the growth mechanism and the resulting properties was studied. Film thickness was measured with a Talysurf CCI Taylor Hobson optical profilometer. Crystallographic structure was determined by X-ray diffraction at

glancing incidence with a Philips X'Pert Pro diffractometer. Film morphology was studied with a FEI Helios NanoLab 600i scanning electron microscope. Film transformation to  $\text{Cu}_2\text{O}/\text{CuO}$  nanostructure was performed by annealing in air at  $400^{\circ}\text{C}$  for a controlled amount of time. Gas sensing measurements were carried out in a custom-made system capable of detecting resistance changes under stabilized temperature chosen within the range from  $20^{\circ}\text{C}$  to  $400^{\circ}\text{C}$ , humidity concentration of 50% Rh and modulated gas flow up to 20 ppm  $NO_2$ .

## Results

Thin films deposited by the reactive magnetron sputtering from the Cu target up to 20%O2 crystallize mostly in Cu<sub>2</sub>O cubic structure. Low oxygen concentrations of 15% and 17.5% O2 in the reactive mixture indicate a tendency towards amorphisation while the presence of metallic Cu cannot be excluded (Fig.1a). Crystallization in CuO monoclinic structure takes place as a result of annealing in air at 400°C (Fig.1b). Oxvgen diffusion towards the substrate can be controlled by annealing time and after 1h it was possible to obtain a Cu<sub>2</sub>O-CuO bilayer heterostructure shown in Fig.2. The electrical resistance R of the films depends on the oxygen content in the Ar+O<sub>2</sub> sputtering mixture and at 15-17.5% O<sub>2</sub> can be optimized for gas sensor measurements by a suitable choice of film thickness (Fig.3).

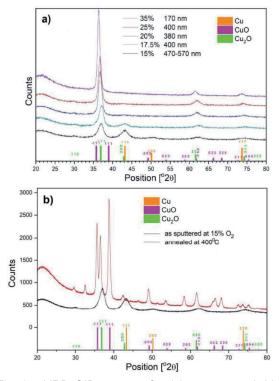


Fig. 1. XRD GID patterns for (a) as-sputtered thin films deposited from Cu target in the reactive magnetron sputtering in the Ar+O $_2$  gas mixture, (b) annealed thin film

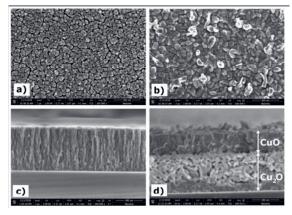


Fig.2.SEM images of: (a) the surface of as-sputtered thin film obtained at 15%  $O_2$ , (b) the surface of the same film after annealing in air at  $400^{\circ}$ C, (c) cross-section of the film presented in (a), (d) cross-section of the film presented in (b).

Dynamic changes in R upon  $NO_2$  on/off profile presented in Fig.3 at a constant but relatively low temperature of 155°C are reproducible for the consecutive cycles. However, a drift in the baseline signal can be clearly seen. Stabilization of the baseline is expected in  $Cu_2O$ -CuO bilayer structures.

### **Conclusions**

Several factors affecting the growth, fundamental properties and gas sensing behavior have been identified in the case of Cu<sub>2</sub>O-CuO thin films deposited by reactive magnetron sputtering from Cu target in the Ar+O<sub>2</sub> atmosphere. Bi-

layered structure was obtained for samples grown at low oxygen concentrations (less than 20%  $O_2$ ) by annealing in air at 400°C for a controllable amount of time. The films respond to the changing  $NO_2$  concentration by a resistance decrease typical for p-type gas sensors.

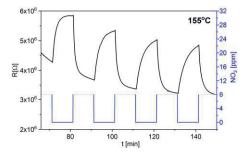


Fig. 3. Dynamic changes in the electrical resistance R of Cu<sub>2</sub>O thin film obtained by magnetron sputtering at 17.5% O<sub>2</sub> upon 8 ppm NO<sub>2</sub> at 155°C

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